

# **API** Manufacture

Bioscience Applications, Italy

**Customer:** Manufacturer of Active Pharmaceutical

Ingredients

Application:BiopharmaceuticalProducts:Tekfil™ and Fluorofil™

**Primary Motive:** Cost saving and system optimisation

Location:ItalyProject Date:2019 - 2020Division:New Milton



#### **Customer Overview:**

A leading European manufacturer of Active Pharmaceutical Ingredients that has been developing innovative and proprietary processes since 1949.

They support their customers worldwide with a strong and well-resourced R&D team, three cGMP facilities in Europe, and offer world-renowned expertise in handling hazardous chemical processes.

#### **Customer's Problem:**

As part of their existing process line for micronization and solvents (Methanol, Ethanol, Acetone, Ethyl Acetate, Dimethylformamide, Toluene) the existing filtration solutions used for pre-filtration and final filtration were subject to review.

Solution batch sizes to filter range from 1.000L to 3.000L. Cost saving was the primary objective of the enduser. In addition to that, pre-post sale services offered by the competitor product did not meet with their expectations.

### **Porvair Solution:**

Porvair manufactures a range of innovative, high performance, cost-effective filters specifically designed for each stage of the pharmaceutical manufacturing process.

For the filtration steps, Porvair's Italian Distributor supplied the with: Tekfil<sup>TM</sup> 1 $\mu$ m (1 $\times$  10") and/or Tekfil<sup>TM</sup> 1 $\mu$ m (1 $\times$  20") and Fluorofil<sup>TM</sup> 1 $\mu$ m (1 $\times$  10").

#### **Project Overview:**

Samples were supplied in order to carry out the first evaluation tests. The results were satisfactory from a quality point of view and the product was more cost effective. Producing extreemly satisfactory results, the end-user has cut the filtration costs by 20%.

# **System Information:**

- Tekfil™ 1µm (TN01S1MN) Absolute rated polypropylene depth cartridge filter
- FluorofilTM 1 $\mu$ m (F100S1BGP) ePTFE membrane cartridge filter

# Other Opportunities:

API manufacturers who require high quality and value in a filtration manufacturing partner.

